FIG. 1

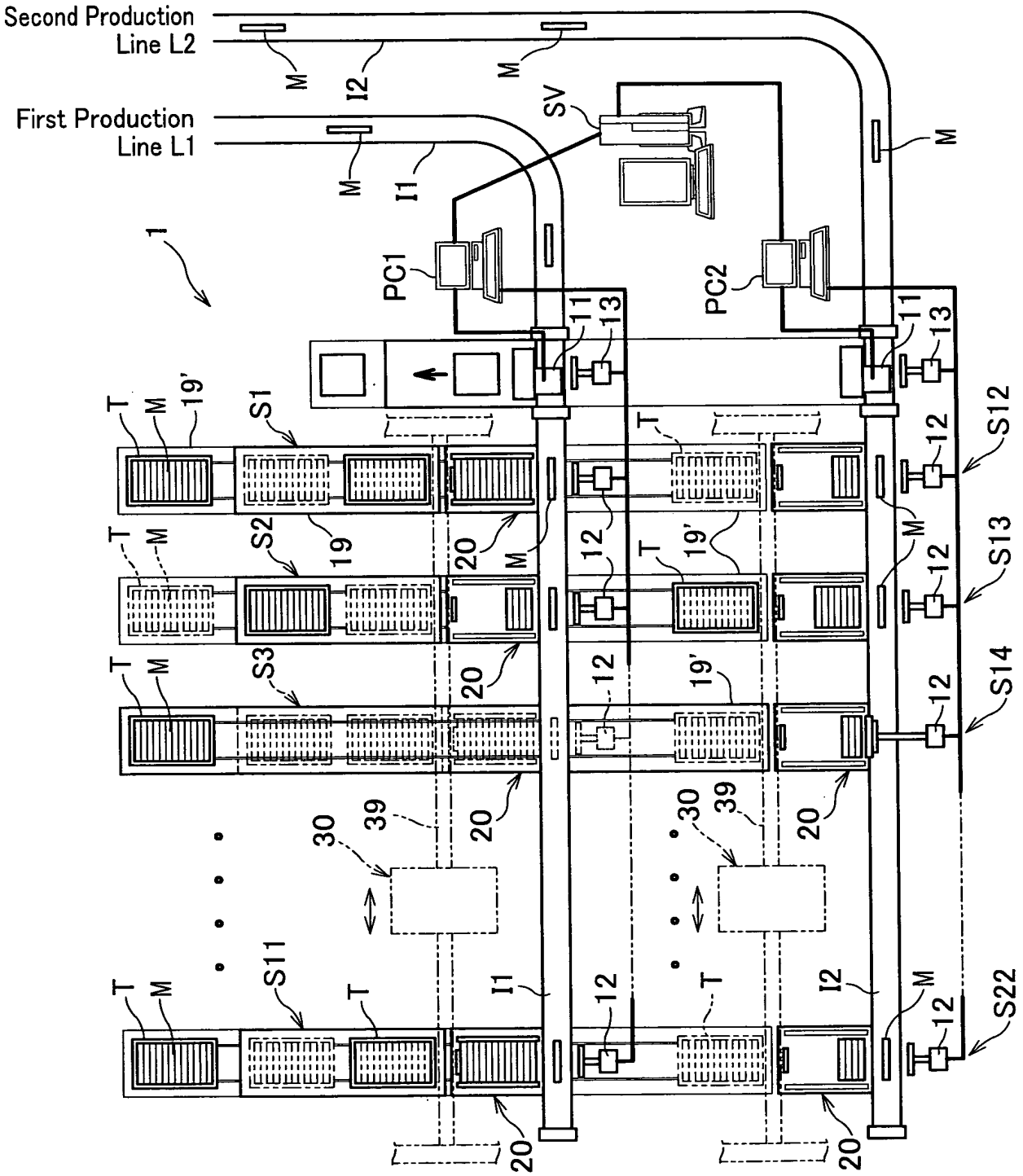

Second Production Line L2
First Production Line L1
M
I2
I1
SV
PC1
PC2
1
11
13
T
19'
S1
S2
S3
S11
S12
S13
S14
S22
12
19
20
30
39

FIG.2

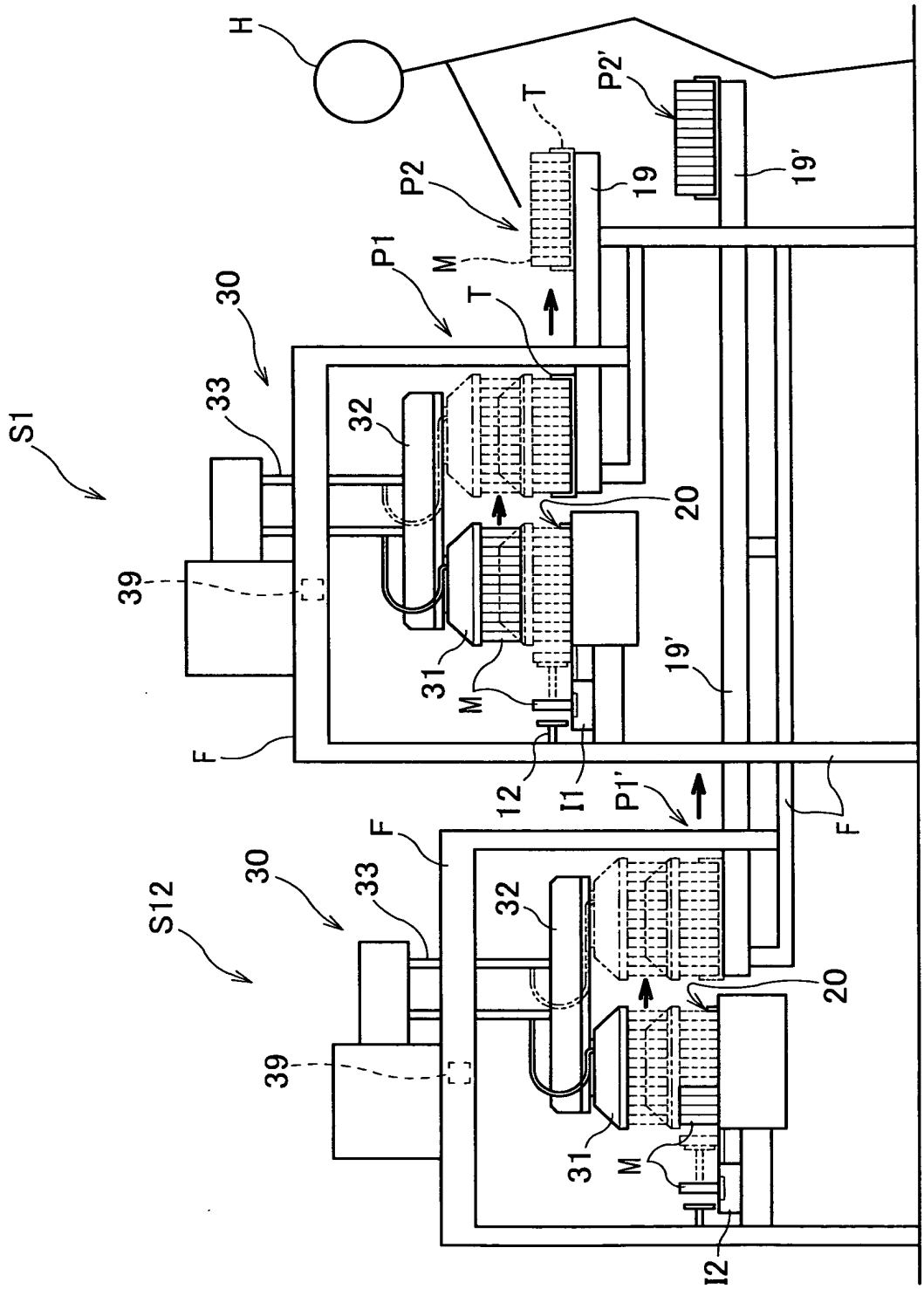

H
T
P2'
19'
19
P2
P1
M
T
30
33
32
S1
20
39
31
M
19'
F
12
I1
P1'
F
F
30
33
32
S12
20
39
31
M
I2

FIG.3

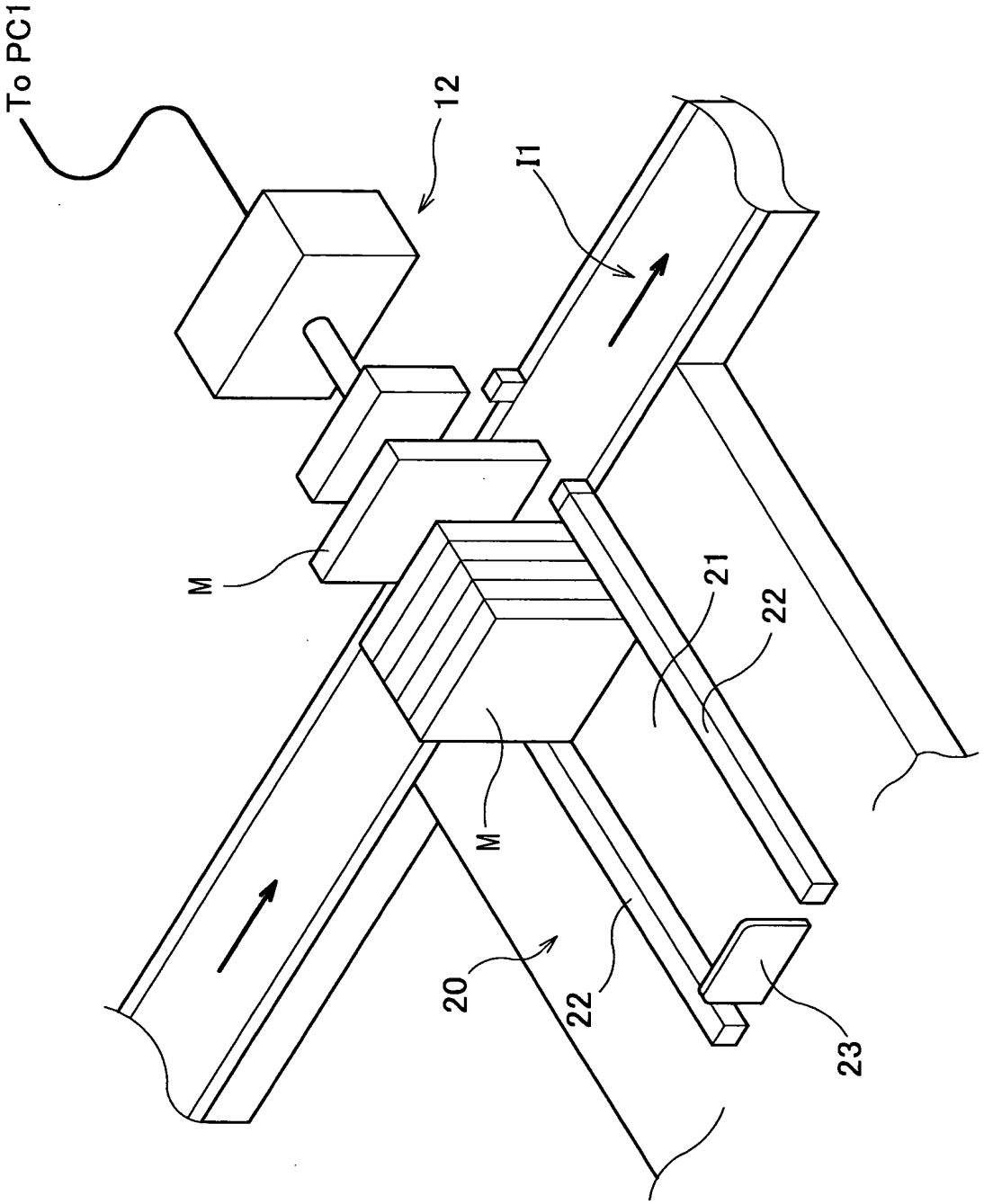
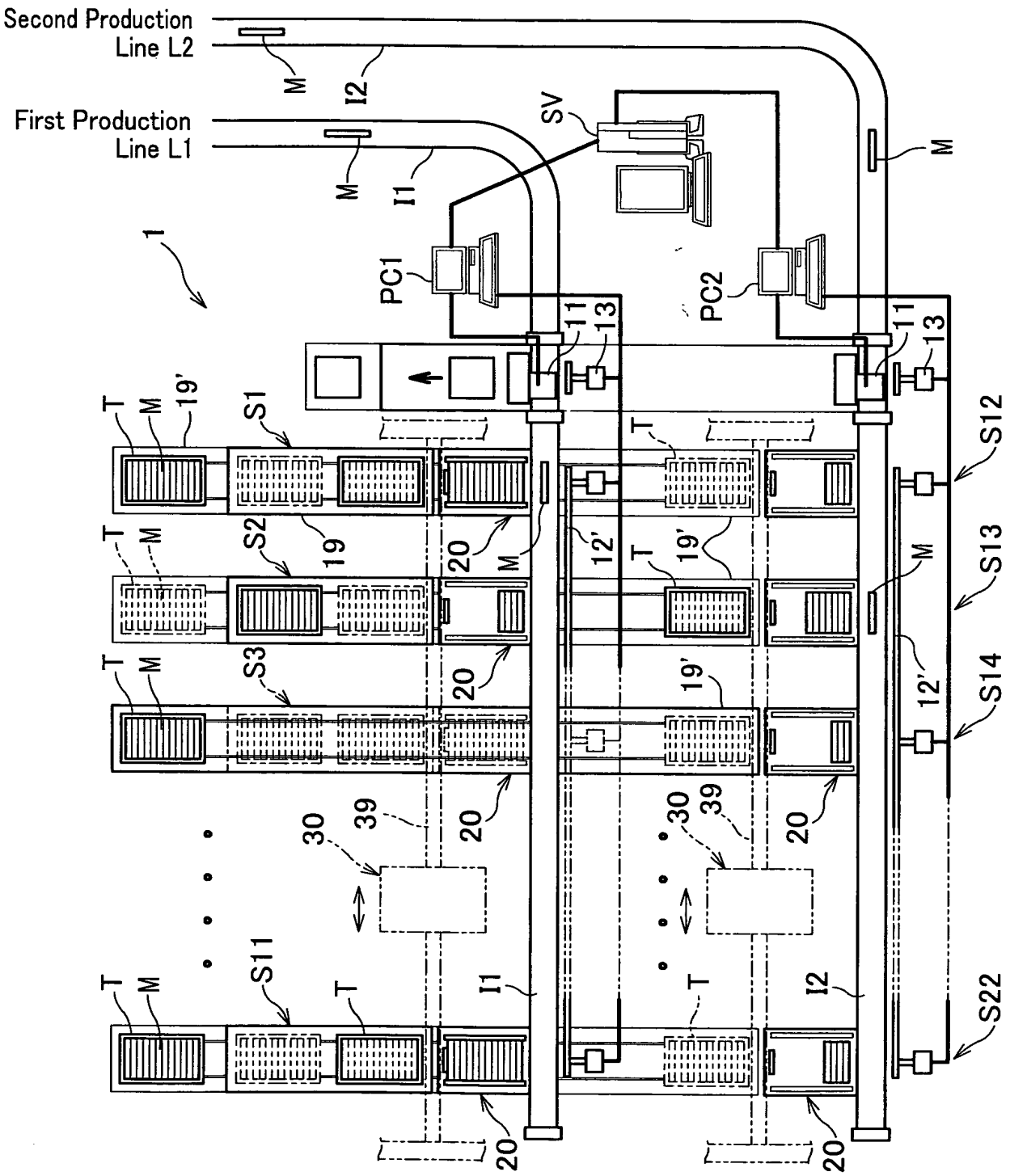


FIG.4


Second Production Line L2
First Production Line L1
M
I2
I1
SV
PC1
PC2
1
11
13
T
19'
S1
S2
S3
S11
S12
S13
S14
S22
19
20
12'
30
39